

Work Order ID 165775-2

165775

Page 1

Monday, August 28, 2017 2:22:00 PM

Item ID: D5283-043 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Clamp Assembly
 Start Date: 8/30/2017 Start Qty: 10.00 *10* Cust Item ID:
 Required Date: 9/12/2017 Req'd Qty: 10.00 *10* Customer:

Reference:

Approvals: Process Plan: DAS 13 Date: AUG 28 2017 Tooling: _____ Date: _____
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____
 Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D5283	A

100

0.00

100

Bandsaw

Memo

0.45

Jeaspa Bandsaw

CUT TO 5.5" LONG

FM
17/08/29

105

0.00

105

Purchasing

Memo

0.00

Purchasing

Issue p.o. 37611

Possible supplier: Metec

Machine, Alodine and powder Coat as per Dwg***Note mask bore prior to powder coat***

C of C is required

10 *DOB*
AUG 30 2017

Work Order ID 165775

Monday, August 28, 2017 2:22:00 PM

165775

Page 2

Item ID: D5283-043

Accept

N9000040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Basket Clamp Assembly

Start Date: 8/30/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 9/12/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Run

Start

NR1

Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

10x SP179-15

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

121

122

Chemical conversion

QC 7

(10)

2017-09-19

58C
BFB

10

SEP 18 2017

DAS
9
9-80

190

DAS
10

0.00

190

Small Fab

Small Fab

SEP 18 2017

Memo

1.64

PRESS FIT BEARING AND STAKE 4 PLACES PER SIDE AS PER DWG

6X

17/09/22
DAS
38
9-80

123

Powder coat as per drawing white gloss (4.55.1)
***Mask bearing bore M 138014

START: 11:05
QUT: 300°
FINISH: 11:35

10 of 1709-00

124

QC 3

17/09/22

Work Order ID 165775

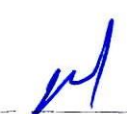
165775

Page 3

Monday, August 28, 2017 2:22:00 PM

Item ID: D5283-043 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Basket Clamp Assembly
Start Date: 8/30/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 9/12/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200 *200* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00							DAS 38 9-89 SEP 7 5 2017
210 *210* Packaging Packaging	Identify as per dwg & Stock Location: <u>57523</u> Memo	0.00 0.00						SEP 2 6 2017	
220 *220* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							17/9/27  DAS 21 9-89 SEP 2 6 2017

Picklist Print

Monday, August 28, 2017 2:21:58 PM

Page 1

Work Order ID: 165775

165775

Parent Item: D5283-043

D5283-043

Parent Item Name: Basket Clamp Assembly

Start Date: 8/30/2017

Required Date: 9/12/2017

Start Qty: 10.00

Required Qty: 10.00

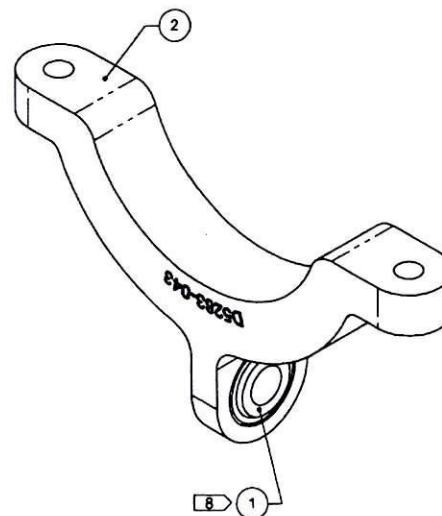
Comments: IPP REV:A 15.07.06 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2611		Manufactured	No			190	Each	9.0000	1	10			
D2611									**			17/09/22	
Bearing													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				ST008A	9								
				150049	9							166254 (5x)	
D5283-3P		Purchased	No			105	Each	0.0000	1	10			
D5283-3P									**			10x 80A 9-15	
Basket Clamp													
M6061T6B30000X01.5		Purchased	No			100	f	8.0000	0.46	4.842105			
00									**				
M6061T6B30000X01 500													
6061-T6 Bar 3.00 x 1.50													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				MAT004	8								
				m135559 x2	8								
				M134984 x2									

M6061T6B 1.500 x 1.000 M132797 .46

ITEM	QTY	P/N	DESCRIPTION
	X	D5283-043	BASKET CLAMP ASSY
1	1	D2611	BEARING
2	1	D5283-3	BASKET CLAMP

AUG 28 2017
 DAS
 13
 9-89
 W/O: 165775



D5283-043 BASKET CLAMP ASSY

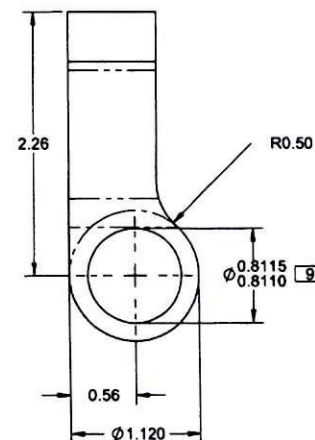
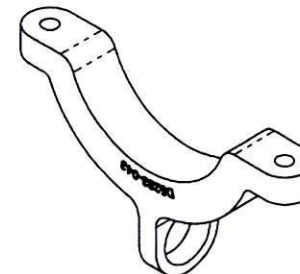
RELEASED
 2015-07-20

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.28 lbs
- 8) PRESS FIT D2611 BEARING AND STAKE 4 PLACES PER SIDE

APPROVED

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5283	SHEET 2 OF 8
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	BASKET CLAMP ASSY	NTS
DATE	15.06.30	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



RELEASED
2015-07-20

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	JLM	D5283	SHEET 4 OF 4
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	BASKET CLAMP ASSY	NTS
DATE	15.06.30	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED UNDER THE SUPPLY AND SERVICES COMMISSION ACT 1932 IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIAL END TO ANY OTHER PERSON WITHOUT	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37611

Purchase Order Date 8/30/2017

PO Print Date 9/1/2017

Page Number 1 of 3

Order From :

METEC METAL TECHNOLOGY INC.
20 TERRY FOX DRIVE PO BOX 781
VANKLEEK HILL, ON K0B 1R0
CA

VC-MET003

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Revised

Contact Name

Vendor Phone

613 678 3957

Ship To Contact

Ship To Phone

Ship Via:

Dart Truck

Ship Acct:

Buyer

Diane Baker

Customer POID

Customer Tax #

Terms

Currency

FOB

10127-2607

Net 10

CAD

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D5283-1P	Basket Clamp	9/12/2017 Yes 9/12/2017	FN	10.00 Each	\$14.75	\$147.50
Machine as per Dwg D5283 Rev. A B165774 NO ALODINE AND POWDER COAT							Line Total: \$147.50
2	D5283-3P	Basket Clamp	9/12/2017 Yes 9/12/2017	FN	10.00 Each	\$28.75	\$287.50
Machine as per Dwg D5283 Rev. A B165775 NO ALODINE AND POWDER COAT							Line Total: \$287.50

Note:

9/1/2017



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: **21854**
Date: Sep 14, 2017
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 37611	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Sep 14, 2017

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D5283-1 Basket Clamp, no finishing no set up fee, will be done at the same time as PO 37426	Each	10	10	
D5283-3 Basket Clamp, no finishing Set-up fee for quantities below 25 pcs.	Each	10	10	
	Each	1	1	
D5283-11 Basket Clamp, no finishing no set up fee, will be done at the same time as PO 37426	Each	10	10	
D5283-7 Basket Clamp, no finishing no set up fee, will be done at the same time as PO 37426	Each	10	10	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by <u>Daryl</u>	Thank you for your order!			



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>		<u>P.O. NUMBER</u>
10	D5283-1P	Basket Clamp	Material B165774	37611
/10	D5283-3P /	Basket Clamp	Material B165775	37611
10	D5283-11P	Basket Clamp	Material B165778	37611
10	D5283-7P	Basket Clamp	Material B165779	37611

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Jan Norris

Vankleek Hill, September 14, 2017